



## Operation temperature, materials and reversibility of fuel cells - electrolyser cells

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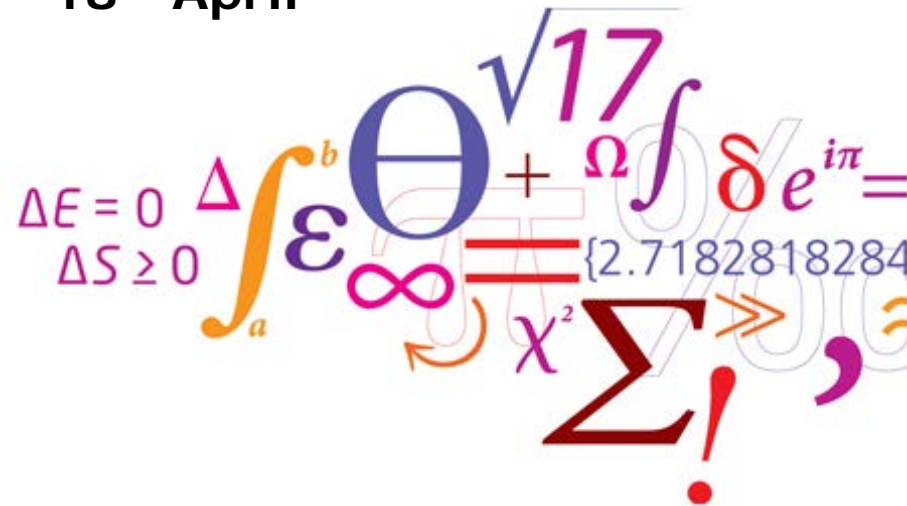
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# Operation temperature, materials and reversibility of fuel cells - electrolyser cells

5<sup>th</sup> International Conference on Fundamentals &  
Developments of Fuel Cells, 16<sup>th</sup> – 18<sup>th</sup> April  
2013, Karlsruhe, Germany

Mogens B. Mogensen



# Outline

1. Introduction – motivation
2. Potential availability of renewable energy
3. Electrolysis is necessary
4. Vision
5. Thermodynamics
6. Types and status of electrolyzers
7. Electrocatalysis – materials - pros and cons
8. Concluding remarks

# Introduction

There are clear reasons to look for means of promoting fluctuating renewable energy, e.g. photovoltaics and wind turbines:

- Probable anthropogenic climate change by CO<sub>2</sub> emissions
- Limited supply of cheap fossil fuel resources in the long term
- Security of supply and geopolitical consequences of unequal distribution of resources

Synthetic fuels – CO<sub>2</sub> neutral green fuels - seem particularly benign to replace the fossil fuels.

We show that this reveals great perspectives of electrolysis and CO<sub>2</sub>-recycling for production of sustainable and CO<sub>2</sub> neutral energy

# What to do? – The Danish answer

- Denmark aims to become independent of fossil fuel by 2050.  
Energy strategy 2050 - from coal, oil and gas to green energy, The Danish Government, February 2011,  
[http://www.ens.dk/Documents/Netboghandel%20-%20publikationer/2011/Energy\\_Strategy\\_2050.pdf](http://www.ens.dk/Documents/Netboghandel%20-%20publikationer/2011/Energy_Strategy_2050.pdf)
- Natural to look for photosynthesis products (biomass), but not enough biomass  
H. Wenzel, "Breaking the biomass bottleneck of the fossil free society", Version 1, September 22nd, 2010, CONCITO,  
<http://www.concito.info/en/udgivelser.php>

# Enough renewable energy

- Yes, fortunately, enough is potentially available.
- The annual global influx from sun is ca.  $3 - 4 \cdot 10^{24}$  J - marketed energy consumption is ca.  $5 \cdot 10^{20}$  J;

References.:

1) A. Evans et al., in: Proc. Photovoltaics 2010, H. Tanaka, K. Yamashita, Eds., p. 109.

2) Earth's energy budget, Wikipedia,  
[http://en.wikipedia.org/wiki/Earth's\\_energy\\_budget](http://en.wikipedia.org/wiki/Earth's_energy_budget).

3) International Energy Outlook 2010, DOE/EIA-0484(2010), U.S. Energy Information Administration, <http://www.eia.gov/oiaf/ieo/index.html>

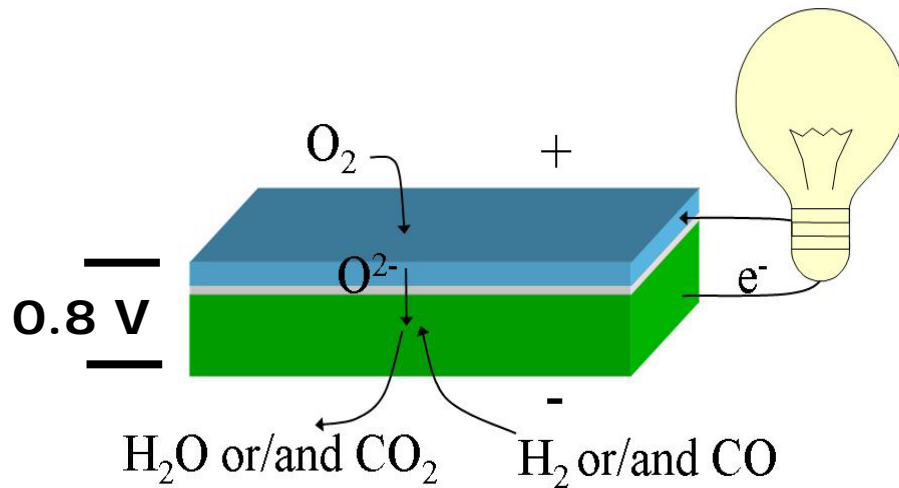
- Earth's surface receives at least ca. 6 - 8,000 times more energy than we need. In deserts, intensity is higher than average at the same latitude – dry air
- If 0.2 % of the earth's area (ca. 1 mill. km<sup>2</sup> or 15 % of Australia) and if collection efficiency = 10 %, we get enough energy.

# Electrolysis is needed

- Many technical principles are pointed out as suitable for storage technologies:
  - Pumping of water to high altitudes
  - Batteries
  - Superconductor coil (magnetic storage)
  - Flywheels
  - Electrolysis
  - Thermo-chemical looping
  - Solar Thermal Electrochemical
  - Photo-electrochemical HER and CO<sub>2</sub> reduction
- All are very important! But: first 4 are not for long distance (> 500 km) transport. 3 last are early stage research - may prove efficient in the future.
- Therefore, within a foreseeable future: **Electrolysis is necessary in order to get enough renewable fuels!**

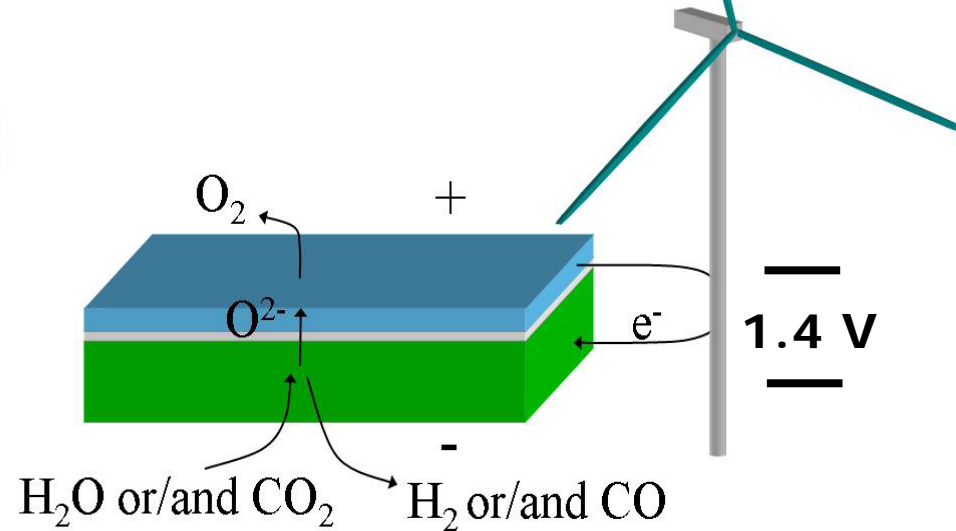
# Principle of electrolysis (SOC)

**A** SOFC



750 - 850 °C

**B** SOEC



EMF ca. 1.1 V

Working principle of a reversible Solid Oxide Cell (SOC). The cell can be operated as a SOFC (A) and as a SOEC (B).



# Production of syngas (SOEC case)

## Reaction Schemes:

The overall reaction for the electrolysis of steam plus CO<sub>2</sub> is:



This is composed of three partial reactions. At the negative electrode:



and at the positive electrode:



# Production of syngas (from H<sub>2</sub> and CO<sub>2</sub>)

The water-gas shift (WGS) reaction:



By condensation of the water pure syngas is obtained

From syngas all kinds of hydrocarbons and alcohols can be produced by commercial available catalytic reactors – Methanol and methane syntheses, Fisher-Tropsch + + +

# Why synthetic hydrocarbons?

## The energy density argument

Comparison of Energy Storage Types. Only the batteries are including containers.

Storage type	MJ/L	MJ/kg	Boiling point, °C
Gasoline	33	46	40 – 200
Dimethyl ether - DME	22	30	- 25
Liquid methane	24	56	-162
Liquid hydrogen	10	141	-253
Compressed air – 20 MPa	0.1	0.4	
Water at 100 m elevation	10 <sup>-3</sup>	10 <sup>-3</sup>	
Lead acid batteries	0.4	0.15	
Li-ion batteries	1	0.5	

# Why synthetic fuel?

## The power density argument

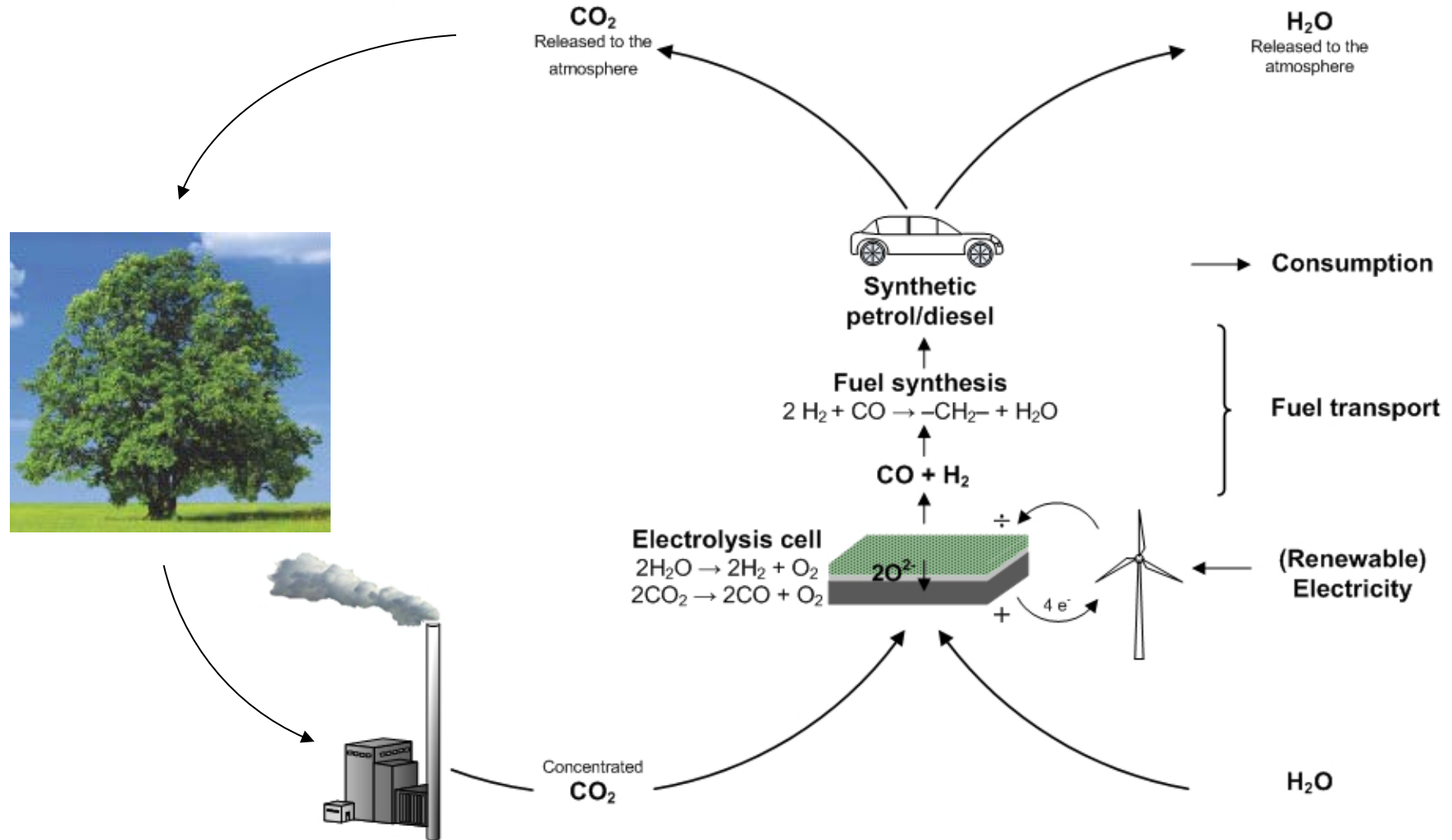
- Gasoline filling rate of 20 L/min equivalents 11 MW of power and means it takes 2½ min to get 50 l = 1650 MJ on board
- For comparison: Li-batteries usually requires 8 h to get recharged. For a 300 kg battery package (0.5 MJ/kg) this means a power of ca. 3.5 kW i.e. it takes 8 h to get 150 MJ on board.
- The ratio between their driving ranges is only ca. 5, because the battery-electric-engine has an efficiency of ca. 70 % - the gasoline engine has ca. 25 %.

# Visions for synfuels from electrolysis of steam and carbon dioxide

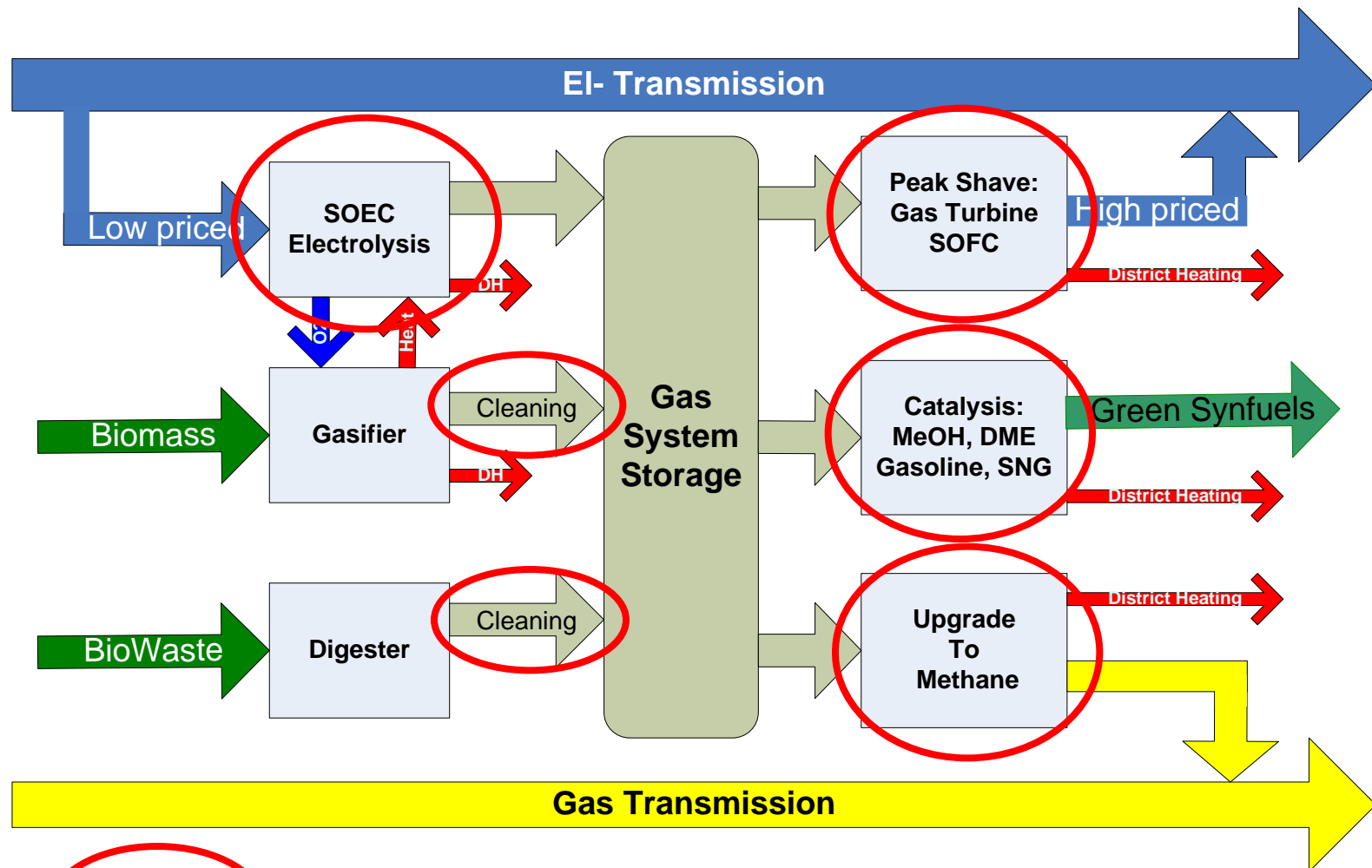
1. Big off-shore wind turbine parks coupled to a large SOEC – produce  $\text{CH}_4$  (synthetic natural gas, SNG) - feed into existing natural gas net-work (in Denmark).
2. Large SOEC systems - produce DME, gasoline and diesel - Iceland, Canada, Greenland, Argentina, Australia ... geothermal, hydro, solar and wind.
3. Target market: replacement of natural gas and liquid fuels for transportation
4. All the infrastructure exists!!


# Vision, Biomass CO<sub>2</sub> recycling

## Short term realisation - CO<sub>2</sub> capture from industrial sources

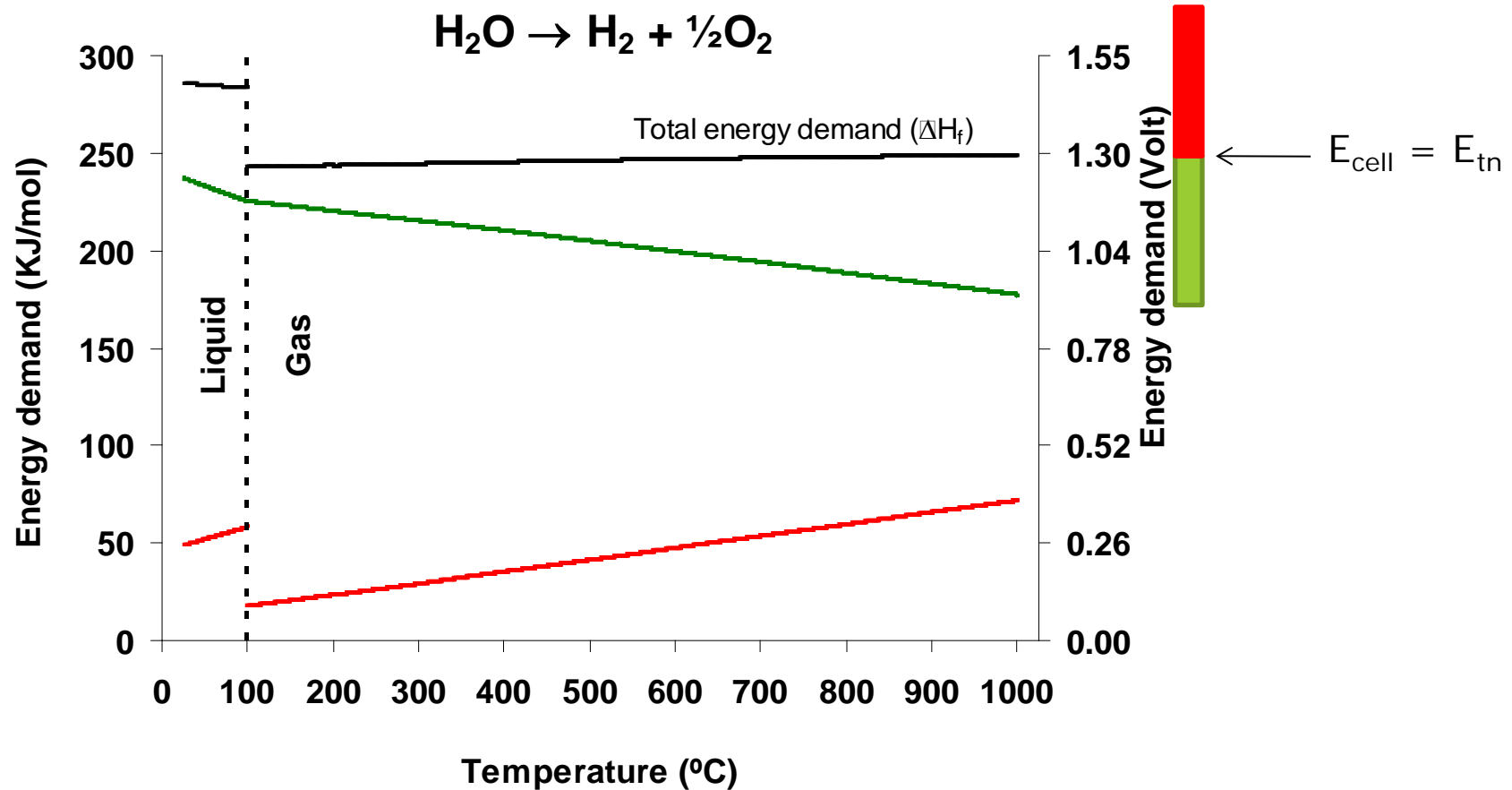


# Energinet.dk's vision for fossil fuel free Denmark in 2050 – The Wind Scenario



 = Topsøe Technology  
 DTU Energy Conversion, Technical University of Denmark

# Thermodynamics



$$\text{Energy ("volt")} = \text{Energy (kJ/mol)} / 2F$$

$$i \propto E_{\text{cell}} - \Delta G / 2F$$

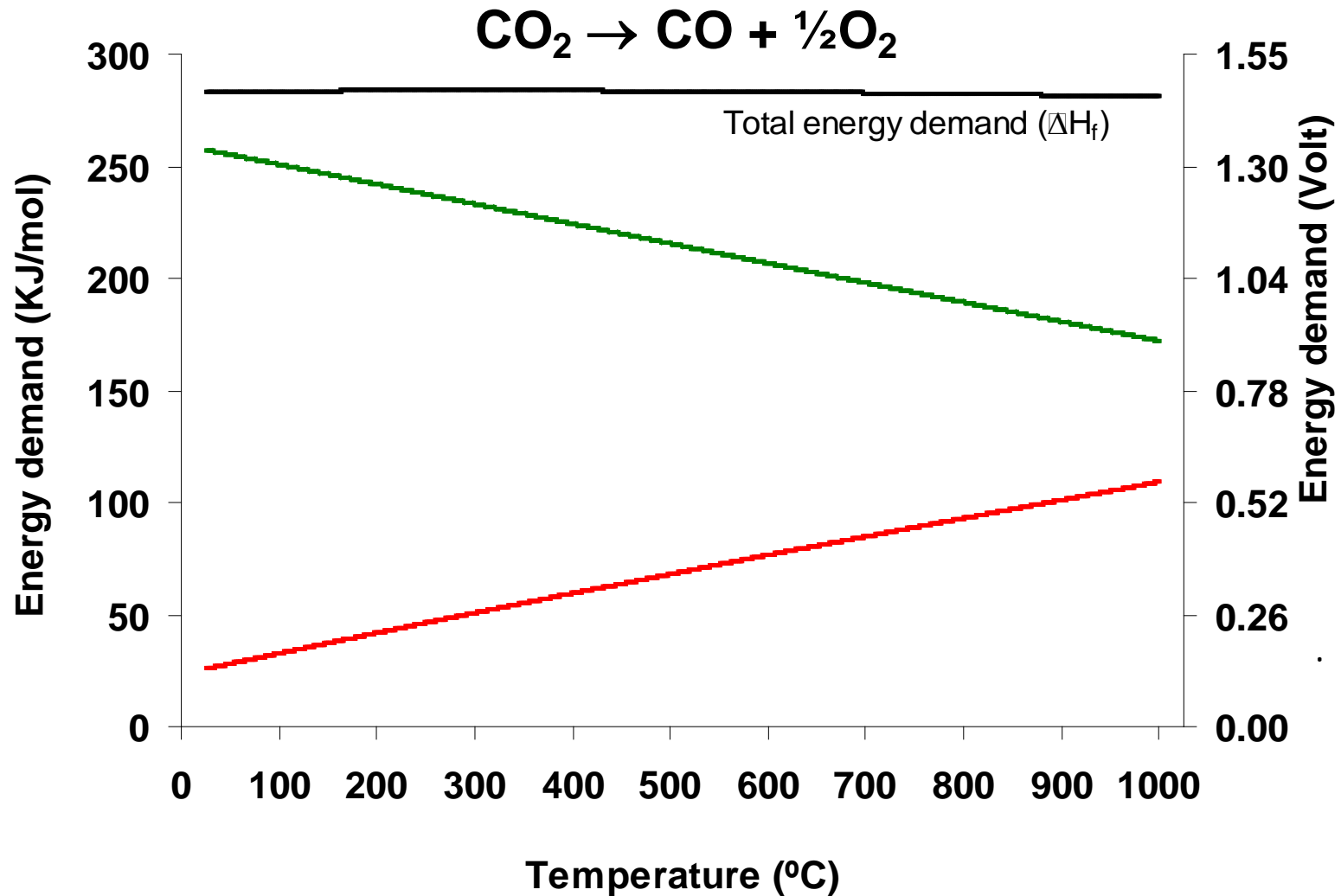
$$E_{\text{tn}} = \Delta H / 2F$$

$$\text{Price} \propto 1/i \quad [\text{A/cm}^2],$$

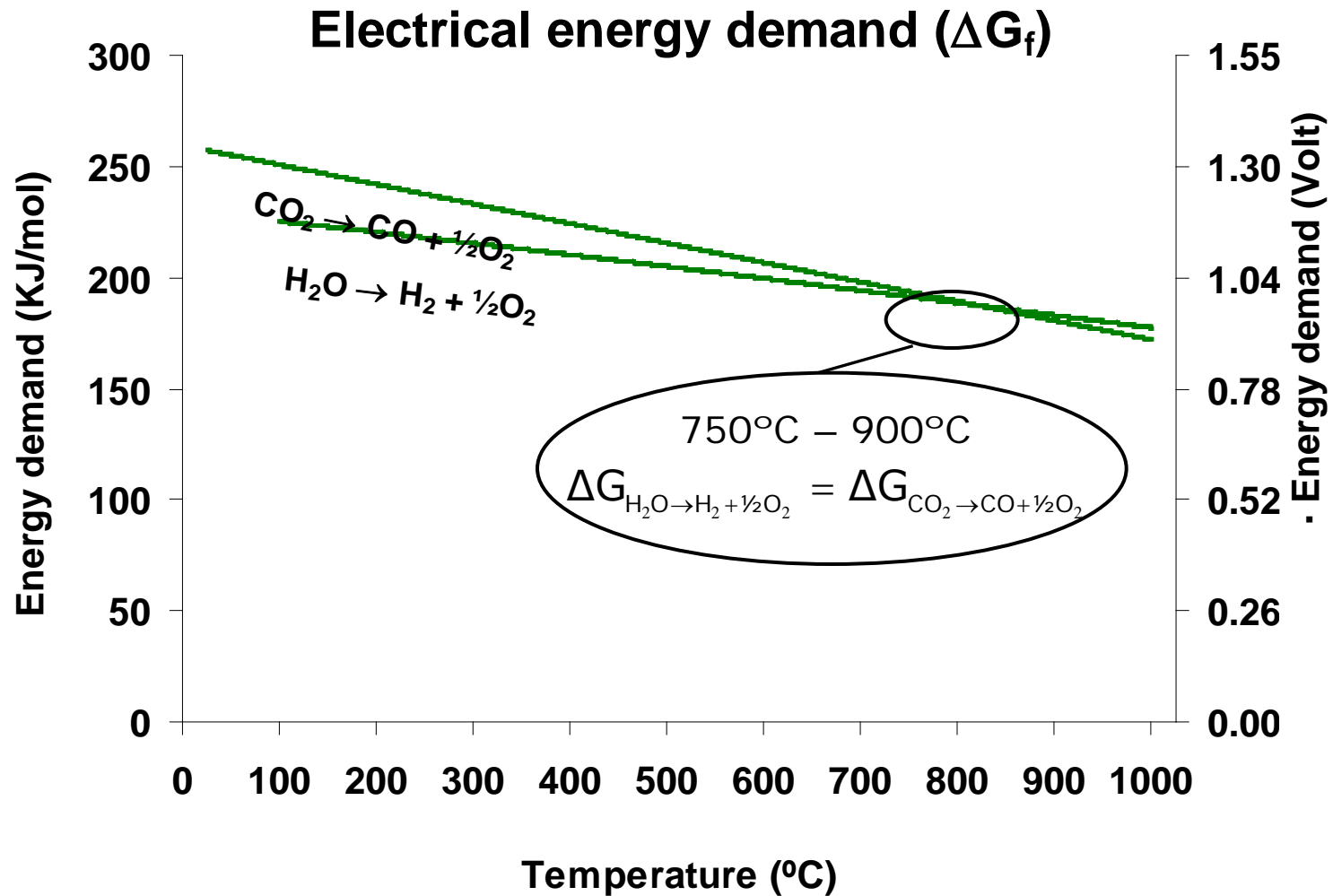
$$\Delta H / \Delta G > 1, \quad \eta = 100 \% \text{ at } E = E_{\text{tn}} \text{ (no heat loss)}$$



# Thermodynamics



# Thermodynamics: CO<sub>2</sub> and H<sub>2</sub>O



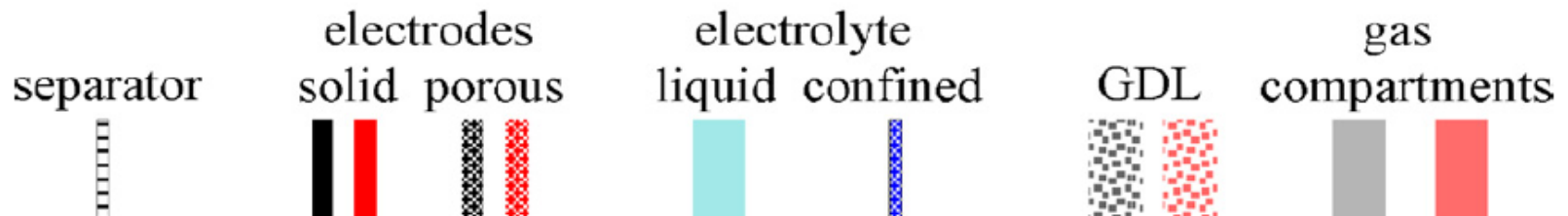
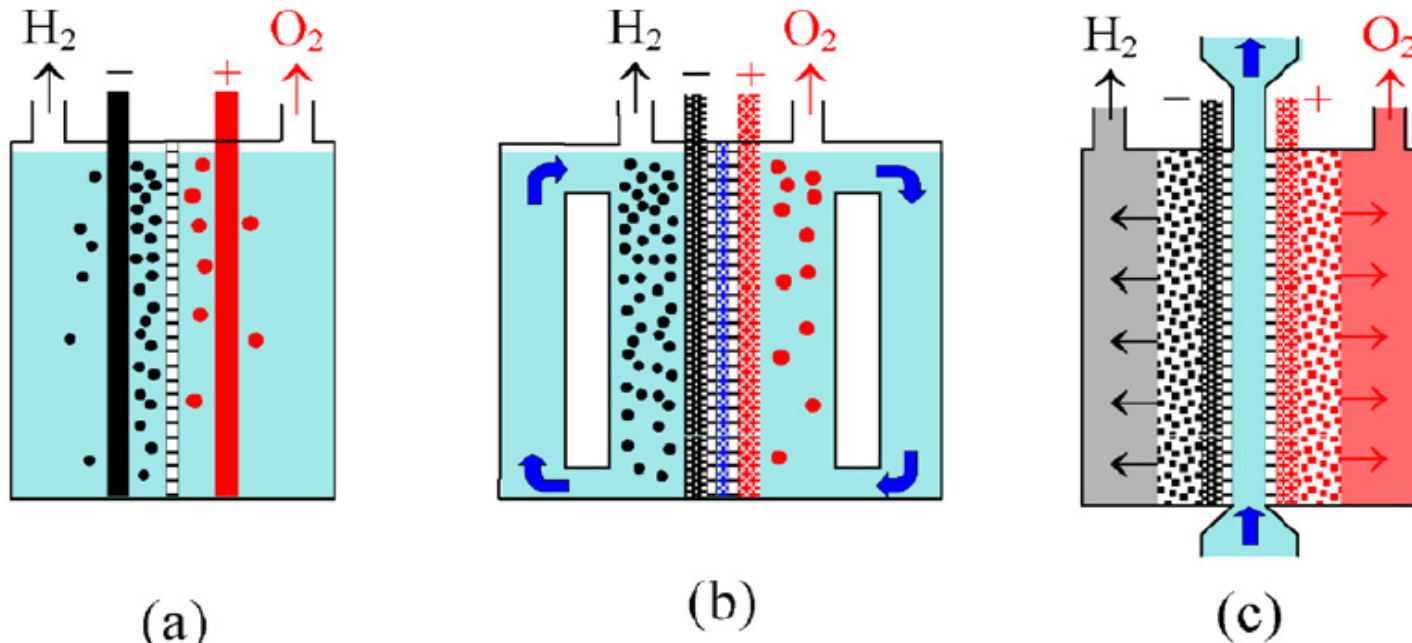
# Electrolysis and Fuel Cell Types

1. Simple aqueous electrolytes (e.g. KOH or  $K_2CO_3$ ), room temperature to ca. 100 °C, 0.1 - 3 MPa pressure. The classic versions of alkaline electrolyser and fuel cell are not directly reversible.
2. Low temperature “solid” proton conductor membrane (PEM), 60 – 80 °C, and high temperature PEM 120 - 190 °C. Not directly reversible
3. Immobilized aqueous  $K_2CO_3$ ,  $Na_2CO_3$  KOH in mesoporous structures, solid acids etc. – pressurized 200 – 300 °C, 0.3 – 10 MPa. Probably directly reversible.
4. Molten carbonate electrolytes, fuel cells 650 °C; electrolyser 800 – 950 °C, 0.1 MPa. Electrolytes have different compositions, so not directly reversible. Only  $CO_2$  electrolysis.
5. High temperature solid oxide ion conductor (stabilized zirconia), 650 – 950 °C, pressurized 0.5 – 2 (5?) MPa. Reversible!

# Alkaline Electrolysis cells: Principles - reactions

- The electrolyte is usually ca. 30 wt% KOH in water
- Cathode (negative electrode) reaction:  
$$2 \text{H}_2\text{O} + 2 \text{e}^- \rightarrow \text{H}_2 + 2 \text{OH}^-$$
- Anode (positive electrode) reaction: 2  
$$\text{OH}^- \rightarrow \frac{1}{2} \text{O}_2 + \text{H}_2\text{O} + 2 \text{e}^-$$
- Total: 
$$\text{H}_2\text{O} \rightarrow \text{H}_2 + \frac{1}{2} \text{O}_2$$
- Very simple reaction, which may be carried out in practise at a temperature as low as 60 °C
- Even so, it shows up that systems are not that simple

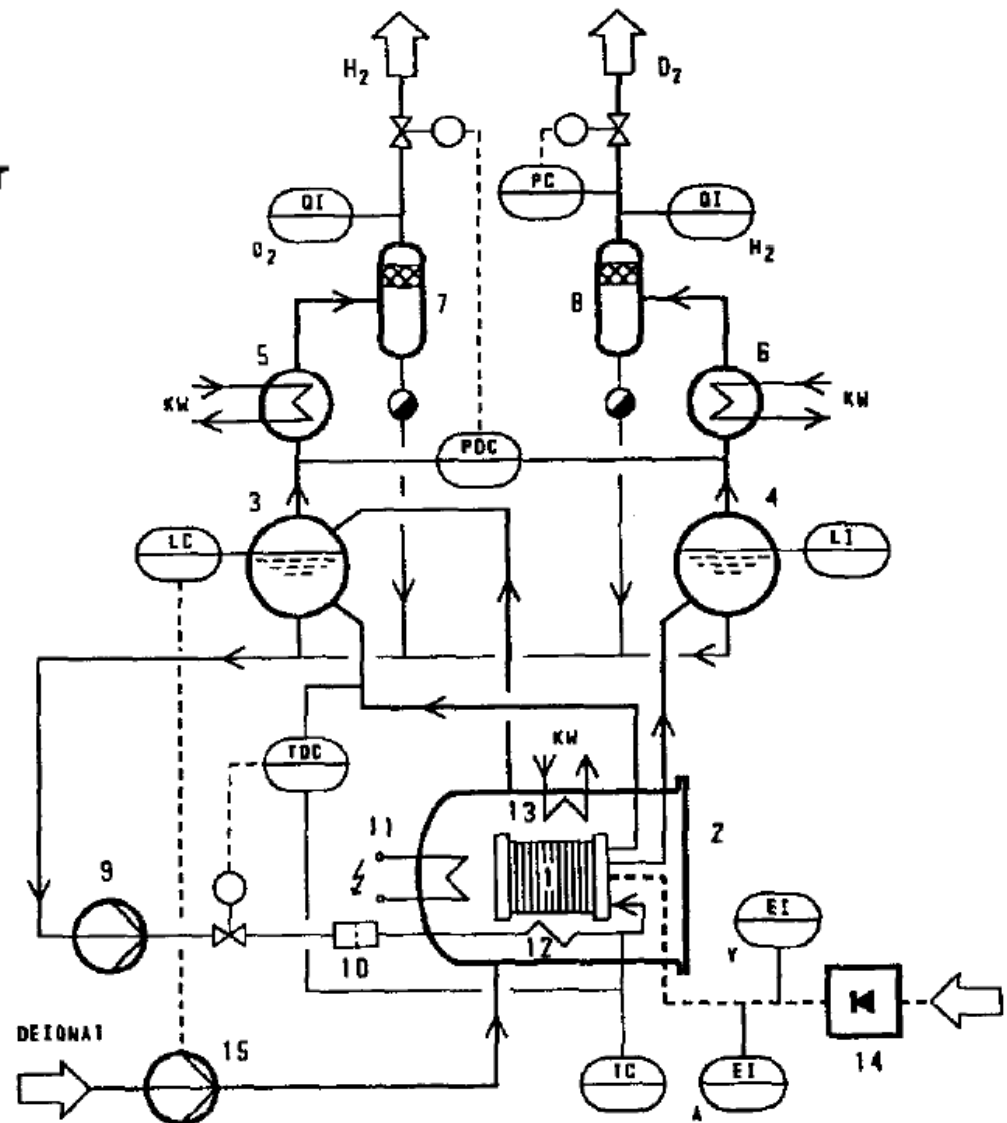
# Principle designs



Different architectures of electrolyzers with: (a) immersion electrodes, (b) porous electrodes in the “zero-gap” configuration, (c) electrodes comprising Gas Diffusion Layers (GDL) separating the gas compartments and the re-circulating electrolyte compartment. From: S. Marini et al., *Electrochimica Acta*, **82** (2012) 384

# Process flow diagram of a modern electrolyzer

- 1 Electrolytic cells
- 2 Electrolyzer pressure vessel
- 3 Hydrogen-electrolyte separator
- 4 Oxygen-electrolyte separator
- 5 Hydrogen cooler
- 6 Oxygen cooler
- 7 / 8 Condensate separators
- 9 Electrolyte circulating pump
- 10 Electrolyte filter
- 11 Electric heater
- 12 Electrolyte heater/cooler
- 13 Water cooler
- 14 Rectifier unit
- 15 Electrolyte feed pump



In principle reversible,  
but not in practice

# Hydrogenics Alkaline system



From Hydrogenics' homepage:

HySTAT® 10 – 10

10 Nm<sup>3</sup>H<sub>2</sub> h<sup>-1</sup>, 5.4 kWh/Nm<sup>3</sup> H<sub>2</sub>

# PEM

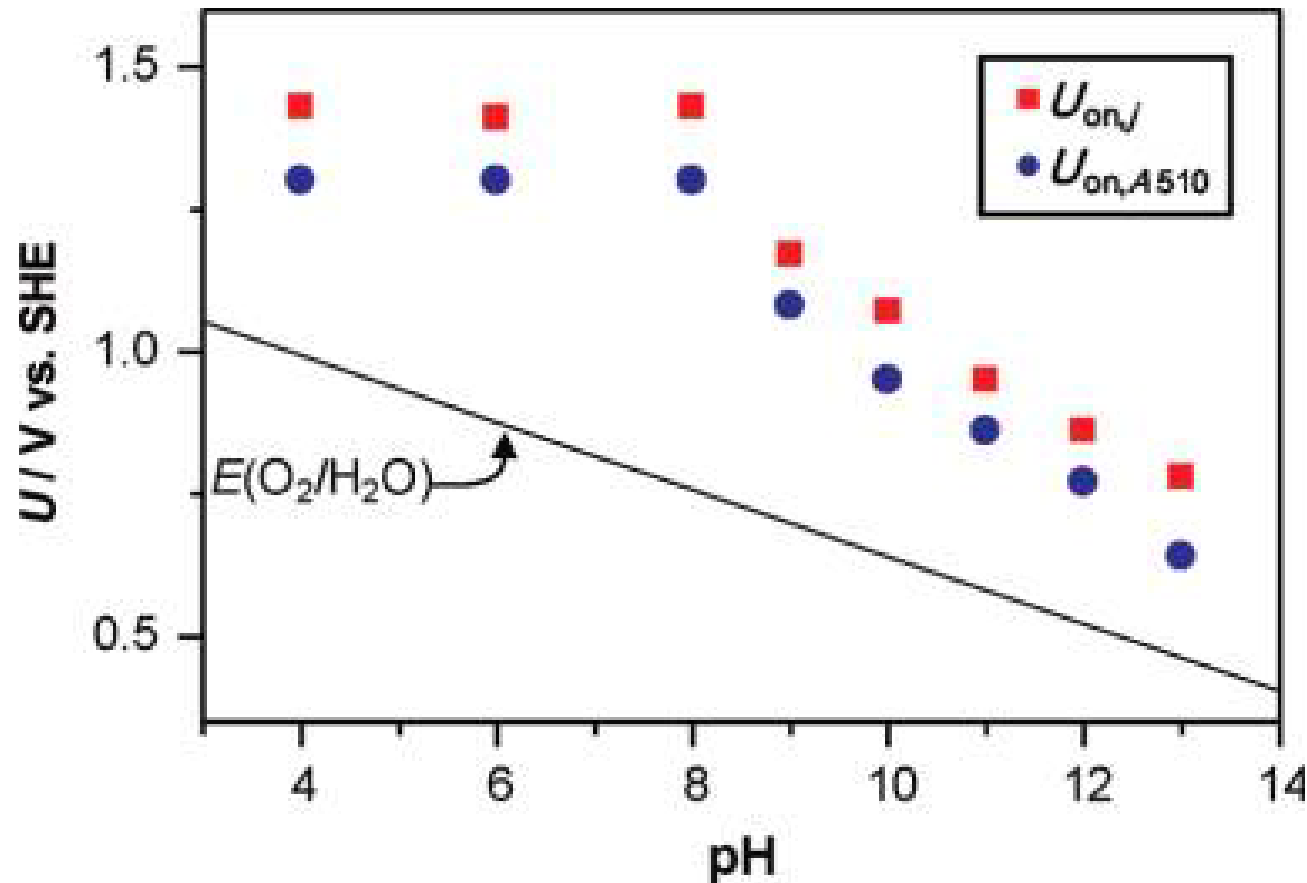
- The main advantage of polymer membrane fuel cell and electrolyser cell is that it is compact and operates at 60 – 80 C, making the balance of plant relatively inexpensive.
- Main problem is cost of cell and stack materials, in particular in case of the electrolyser.
- The oxygen electrode cannot use the carbon support used in the PEMFC – Ti alloys instead. The usual PEMFC degrades very fast if used in electrolyser mode.



# A PEM problem: Electrocatalysis

- It is well-known that both  $H_2$  and  $O_2$  electrodes are very sluggish at temperatures below 100 °C and not fast until above 200 °C in particular in acid electrolytes.
- However, a lot of confusing data have been reported
- $O_2$  evolution as a function of pH as example

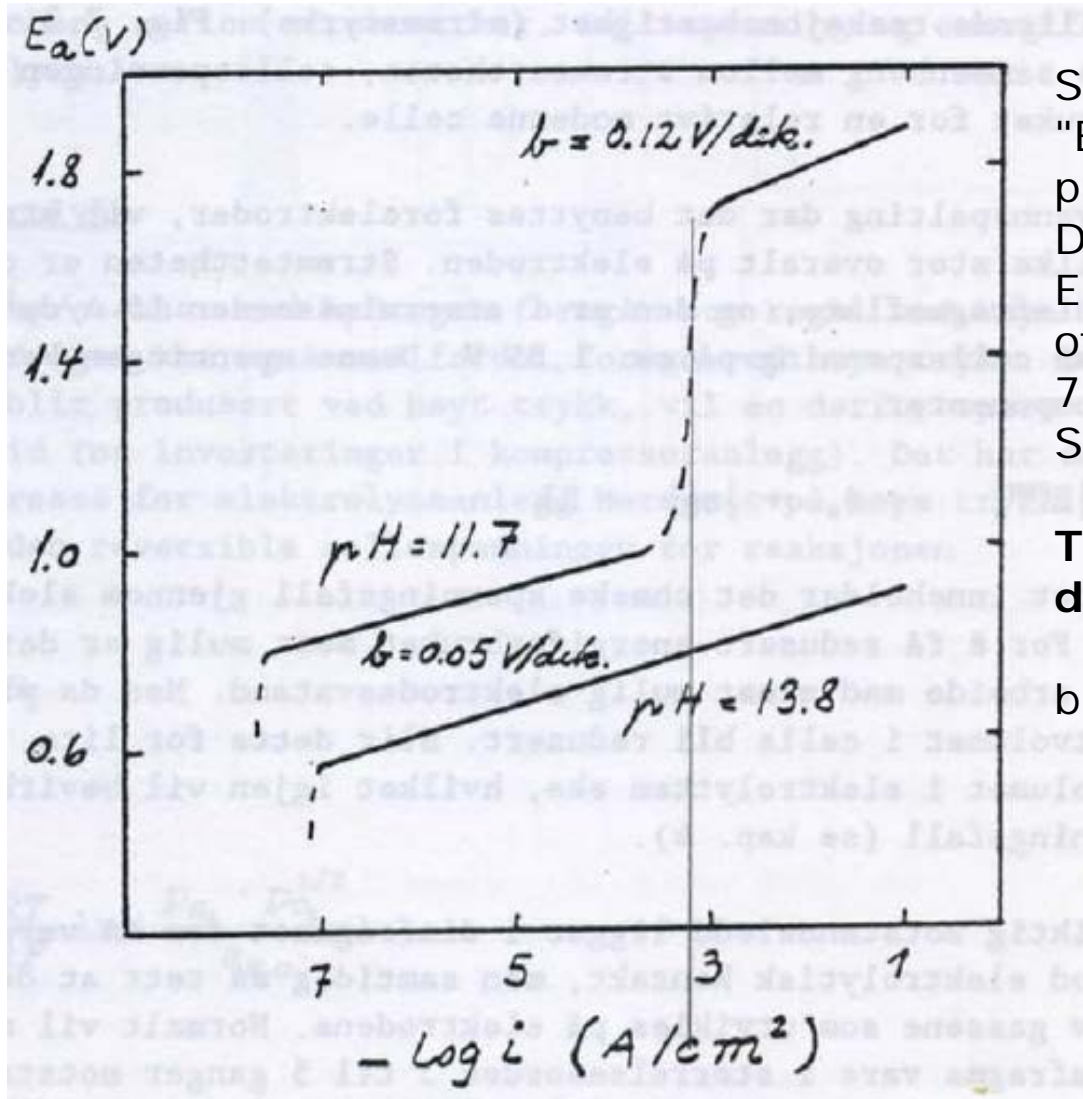
# Oxygen evolution vs pH on $\text{MnO}_x$



$U_{on,j}$  is the onset potential of the OER in mixtures of aqueous NaOH and  $\text{H}_2\text{SO}_4$  at 30 °C.  $U_{on,A510}$  is the onset of the optical spectral line of  $\text{Mn}^{3+}$  on electrode surface taken as a (probably false) indication of  $\text{Mn}^{3+}$  being efficient electrocatalyst.

From: T. Takashima et al., Mechanisms of pH-Dependent Activity for Water Oxidation to Molecular Oxygen by  $\text{MnO}_2$  Electrocatalysts, J. Am. Chem. Soc., 2012, **134**, 1519

# Oxygen evolution vs pH



Source: Jomar Thonstad:  
 "Elektrolyseprosesser/Electrolysis  
 processes", Lecture notes,  
 Department of Industrial  
 Electrochemistry, Norwegian Institute  
 of Technology (NTH/NTNU) (1991) p.  
 7-5A. Provided to me by Svein  
 Sunde, NTNU, April 2013.

**The vertical line indicates a  
 diffusion limiting current density.**

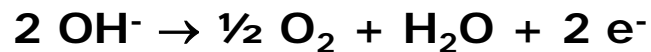
**b – values are Tafel slopes**

# Oxygen evolution vs pH

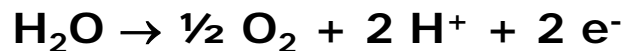
The NTNU data is interpreted as follows:

The diffusion limited species is OH<sup>-</sup>

At low current density or high pH the OER is reduction of OH<sup>-</sup>:



At high current density (above the OH<sup>-</sup> limiting diffusion rate) or low pH the OER is reduction of H<sub>2</sub>O:



It seems much easier to oxidize OH<sup>-</sup> than H<sub>2</sub>O

The correlation between OER overpotential and Mn<sup>3+</sup> concentration was probably incidental approximate parallel oxidation reactions

# Materials

- Thus, for acid cell like Nafion - PEM only the super electrocatalyst  $\text{IrO}_2$  (and possibly  $\text{RuO}_2$ ) are usable for oxygen evolution (electrolysis) and Pt for oxygen reduction and hydrogen oxidation (fuel cell)
- These and other of the cell and stack materials make the type far too expensive.
- As there are very clear technical advantages of the PEM type, inexpensive, high performance and durable PEM should be developed. Is under way. R&D of alkaline membrane cells are on-going.
- Increasing the temperature may also solve the problem.

# New 200 – 300 °C cell types

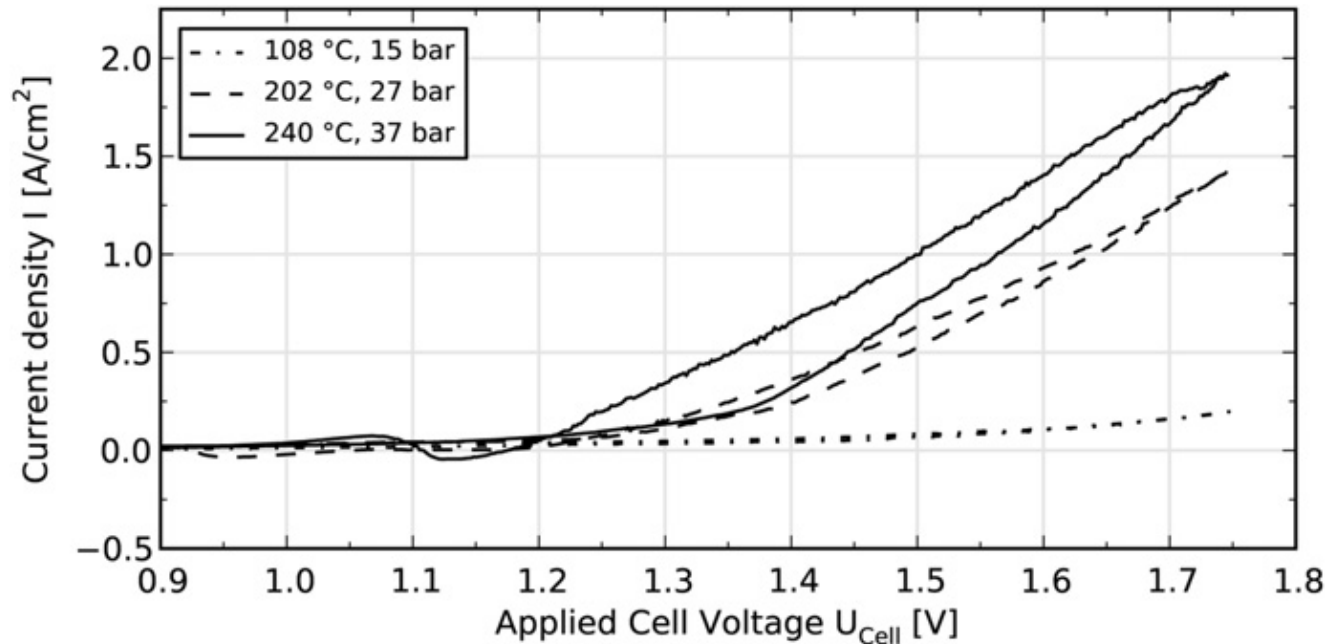
As part of the initiative called Catalysis for Sustainable Energy (CASE, [www.case.dtu.dk](http://www.case.dtu.dk)) other types of electrolysis cells are being researched and developed at DTU Risø Campus.

- Solid Acids ( $\text{CsH}_2\text{PO}_4$ )
- Immobilized aqueous  $\text{K}_2\text{CO}_3$
- Immobilized aqueous KOH

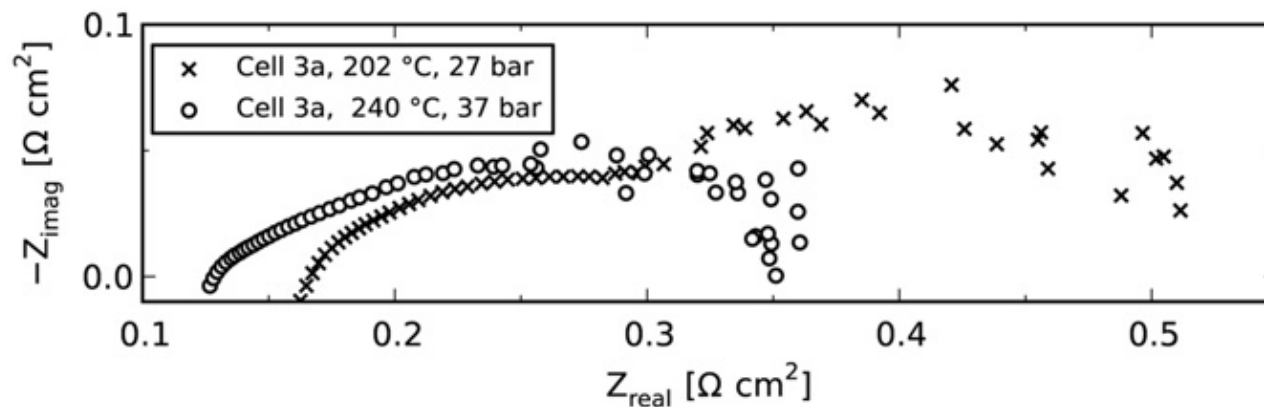
This temperature range seems to be catching interest now, e.g. project work on similar is presented at this conference in a poster:

Andrej Latric et al., P049, "Methanol Steam Reformer – High Temperature PEM Fuel Cell System Analysis". High Temperature was given as 250 °C.

# High Temperature in Alkaline Electrolysis



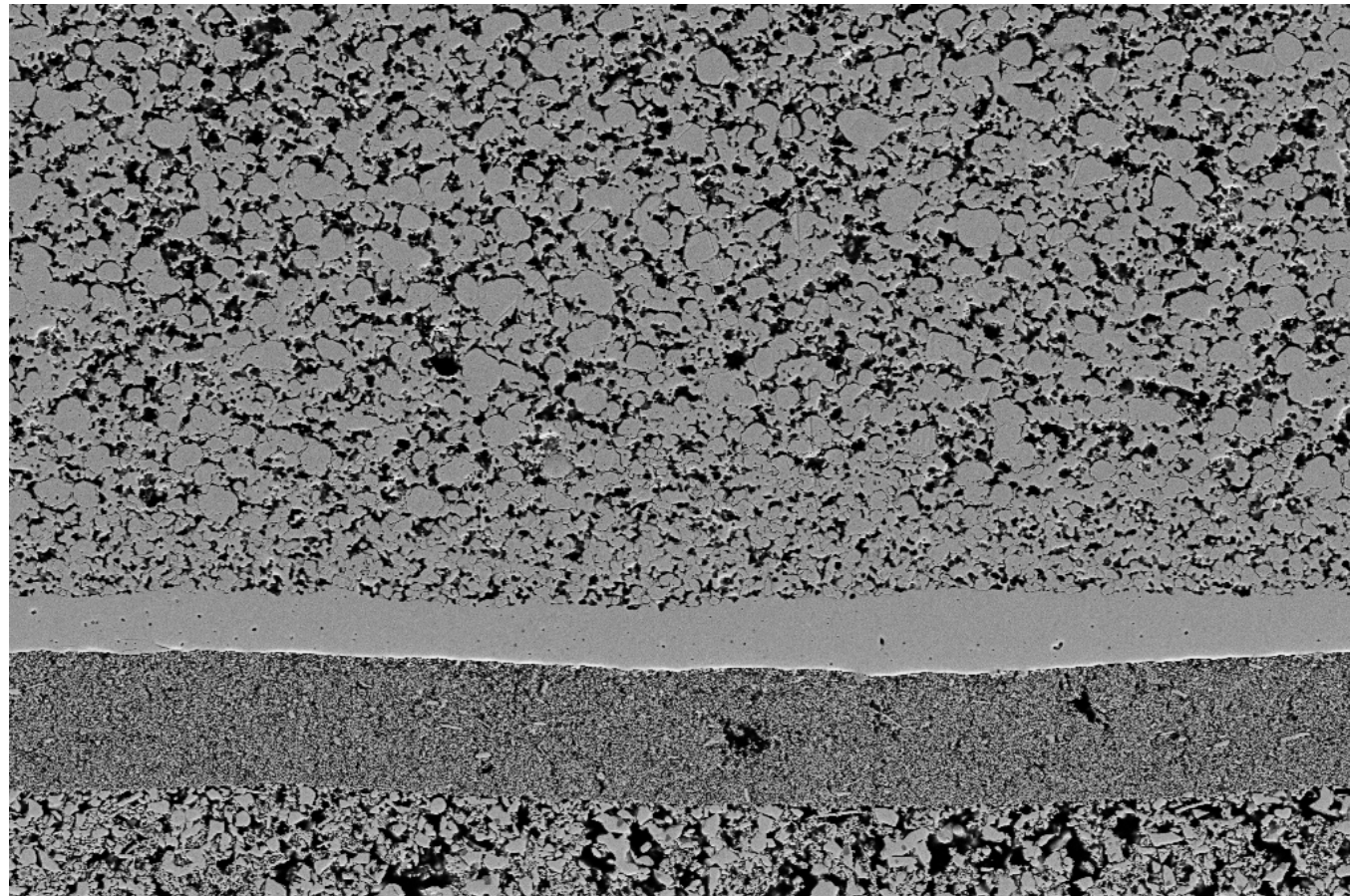
Cells with 45 wt% KOH (aq.) immobilized in mesoporous ceramic membrane (electrolyte) and with gas diffusion electrodes. Cathode: Inconel. Anode Ag deposited on Ni.



From: Allebrod, Chatzichristodoulou, Mogensen, J. Power Sources **229** (2013) 22



# Ni-YSZ supported SOC



Ni/YSZ support

Ni/YSZ electrode  
YSZ electrolyte

LSM-YSZ electrode



10  $\mu\text{m}$

EHT = 12.00 kV

Signal A = SE2

Date : 18 Jan 2006

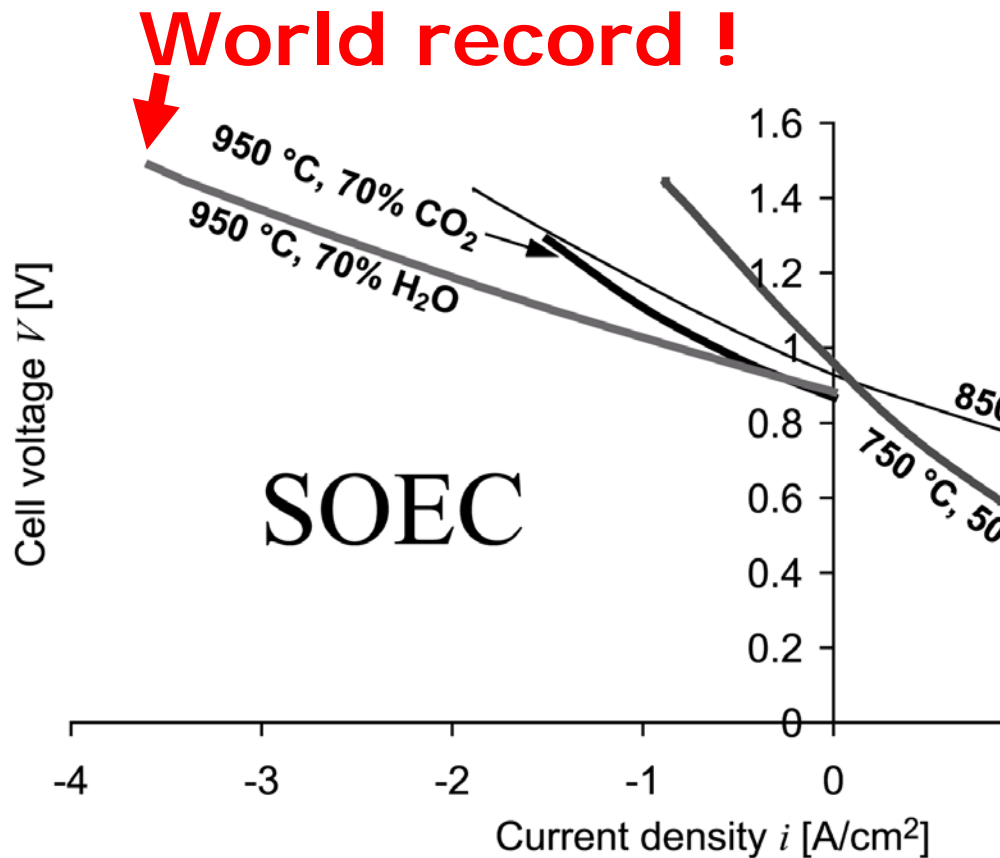
Acc. voltage: 12 kV

SE image





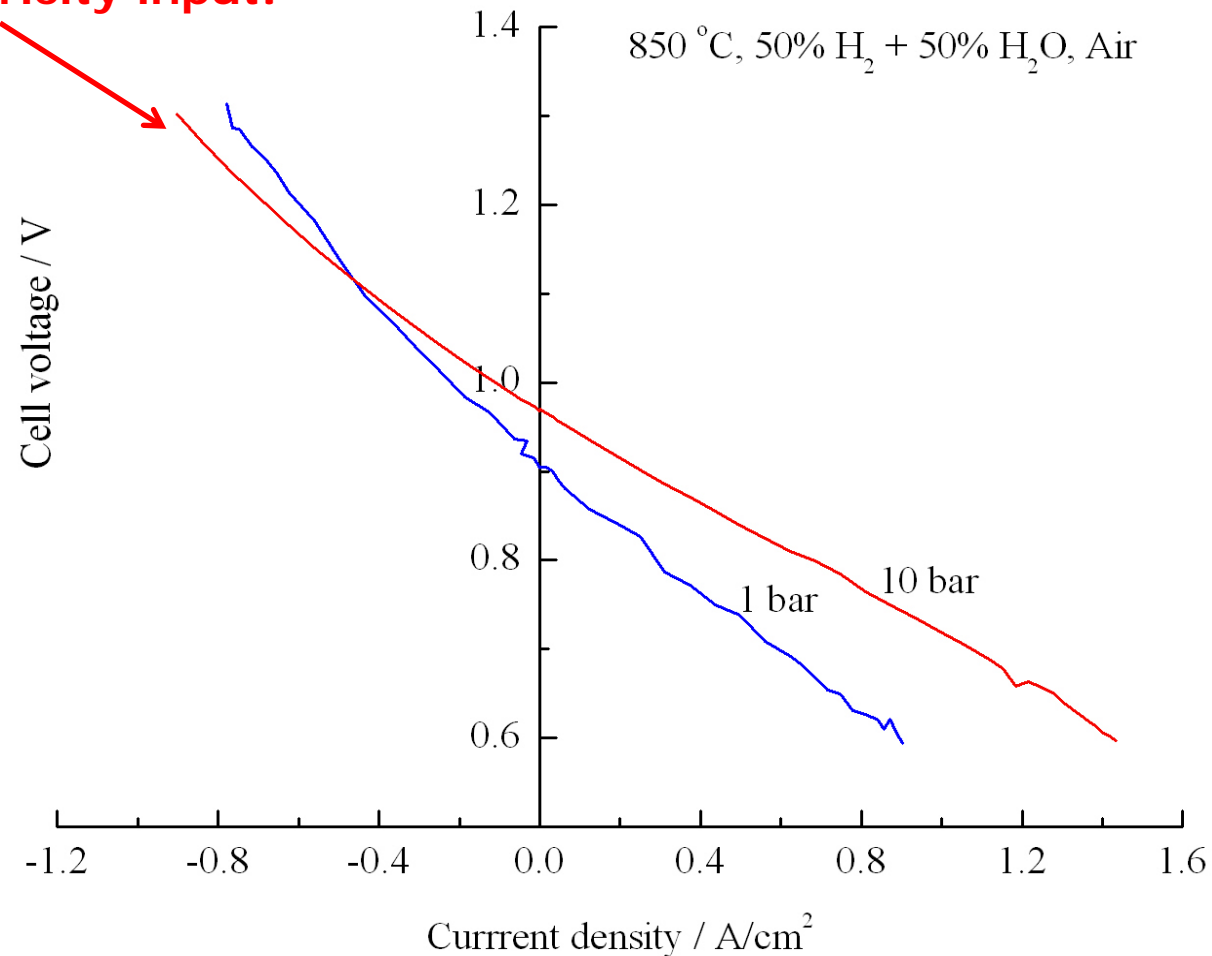
# SOEC Cell performance



**$i - V$  curves for a Ni-YSZ-supported Ni/YSZ/LSM SOC: electrolyzer (negative current density) and fuel cell (positive current density) at different temperatures and steam or CO<sub>2</sub> partial pressures - balance is H<sub>2</sub> or CO. S.H. Jensen et al., International Journal of Hydrogen Energy, 32 (2007) 3253**

# SOEC Effect of pressure

**We get pressurized hydrogen with lower electricity input!**



# SOC is being improved significantly

- The above results were from “old fashion” SOC with LSM electrodes and 10 micron electrolyte with ASR of  $0.22 \Omega \text{ cm}^2$  at  $850^\circ\text{C}$
- Much improved cells have been reported since, see literature from FZ-Jülich, KIT, DTU Risø, The Wachsman group in US, e.g. the FZ-J/KIT paper: F. Han et al., J. Power Sources, 218 (2012) 157. Their best cell was about  $0.1 \Omega \text{ cm}^2$  at  $750^\circ\text{C}$  in electrolyser mode
- These super results have yet to be implemented in stacks and tests also in electrolysis mode

# Cell type status

- Few types commercialized but - from an energy conversion and storage point of view - none of them are commercial in today's energy markets.
- The classical alkaline electrolyser was commercialized during the first half of the 20th century and is closest to market today, but still too expensive.
- If significant amounts of synfuel via electrolysis in the very near future (the next 1 -5 years) – only the classical alkaline electrolyzers is available on some scale – but still relatively limited.
- SOFC clearly has a very high potential as reversible fuel cell – electrolyser cell in the future

# Concluding Remarks

- In order to fulfill the visions we need to produce at least  $H_2$  by electrolysis and possibly CO
- We need to capture and purify  $CO_2$  from suitable sources
- Both above point may technically be done by several technologies – but the economy is yet problematic for all of them
- Energy efficiency is important for costs but not important in itself. The energy price for the consumer is the only important factor!
- The most economic SOC electrolysis – fuel cell cycle-efficiency may be (for the time being) only 40 %. Most of the round-trip-loss is in the fuel cell (heat “loss”). Possibly, it may be improved to 70 % with further R&D.
- Efficiency of conversion of fossil fuel in a car ca. 25 % and in a power plant usually below 40 % in average

# There is a lot more to do

Research on all types should be done.

Demonstrations are necessary when new technology is being developed.

However, how big is the need for demonstration technology, where we know that the problems are far from solved yet?

*Do we have the right balance between R&D on the one hand and Demonstrations on the other hand?*

I think that spending much more money on fundamental applied research that can give a solid basis for further developments and then demonstrations would be a wise strategy

**Thank you for your attention**

# Acknowledgements

I acknowledge support from our sponsors

- Danish Energy Authority  **DANISH ENERGY AUTHORITY**
- Energinet.dk 
- EU 
- Topsoe Fuel Cell A/S   
*clean, efficient and reliable*
- Danish Programme Committee for Energy and Environment
- Danish Programme Committee for Nano Science and Technology, Biotechnology and IT
- The work of many colleagues over the years